



Quality Repair of Manufacturing Equipment

Don't see what you are looking for? Give Us A Call!

ISO 9001:2008 Registered

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SOUTHGATE, MI ● TAYLOR, MI ● KOKOMO, IN ● LAWTON, OK ● ROCKY HILL, CT ● OAKVILLE, ON
MONTREAL, QC ● SALAMANCA, MX ● APODACA, MX ● UNITED KINGDOM ● CZECH REPUBLIC ● BELGIUM

PROGRAMMABLE LOGIC CONTROLLERS

K+S has over 300 fully functional test stands which allows our Technicians the ability to fully system test every repair. This ability allows us to simulate how the unit will perform within a plant environment along with being able to check for elevated temperature faults.

Allen Bradley
PLC – 1774 Series

PLC-2 Family
PLC 2 Mini, 2/05, 2/15
2/16, 2/17, 2/20, 2/30

PLC 3 Family
PLC-3 & 3/10

PLC 4 Microtrol

PLC 5 Family
5/10, 5/11, 5/12
5/15, 5/20, 5/25, 5/30
5/40, 5/40L, 5/60,
5/60L, 5/80

PLC-5/250 Pyramid

SLC Family
100, 150 & 500

Micrologix Series
1000 & 1500

Peripheral Items

1791 Series I/O
1770-SA
1770-SB
2700 Series
2755 Barcode Family
2803 Vision System
All Starlinks
Advisor
Advisor 2
Advisor 2+
Intelligent Antenna
Intelligent Panel System
M-10 Mass Storage
M-11 Mass Storage
M-12 Mass Storage



AUTOMAX / RELIANCE
AMX 6010, 6011, 7010
DCS 5000

BAILEY
INFI 90

BARBER COLMAN
Edac
Maco IV
Maco V
Maco VI
Maco 8000

CINCINNATI-MILACRON
Apc-1 & 500

CUTLER HAMMER
D-100, 200 & 500

GENERAL ELECTRIC (FANUC)
90/20, 30 & 70 Series
Series One, One Jr., Three, Six,
Six Plus
PiC 409 / 49



HONEYWELL
620-10, 15, 16, 20, 25, 30 &
35 Series

621 Series I/O System
ICP 622

ISSC/IPC
90 & 300 Series

MITSUBISHI
F1 & F2 Series
Series "A", "Ann" & "Q"

MODICON
184, 384, 484, 584, 884 &
984 Family
Compact 984
Micro 84
Micro 984
PC0984
Quantum Series



OMRON
S6 Series

Symac
C20, C40K, C200H & C210

RELIANCE
Automate
15, 20, 30 & 40 Series
Automax
AMX – 6010, 6011, 7010
DCS 5000

SHARP
W51
W100

SIEMENS
525, 535, 545, & 555 Series
S5-110, 115 & 150



SQUARE D
100, 300, 400, 500,
700 & 8881 Series

TELEMACHNIQUE
TSX Series

TEXAS INSTRUMENTS
100 – 560 Series
5TI & PM-550

TOSHIBA
Ex-20 Plus

TOYOPUC
PC1, PC2 & PC3 Series

WESTINGHOUSE
PC 700, 900, 1100 & 1200

YASKAWA
Memocon
SC684
SCR84
SCU84



ALL UNITS ARE SYSTEM TESTED

***12 MONTH IN-SERVICE WARRANTY**
Unless otherwise stated at time of quotation

***NO CHARGE EVALUATION**
An evaluation fee may apply for priority repairs